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FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL HARDWARE

NUMBER: 05-60S-2004-X

SUBSYSTEM NAME: EPD&C-DRAG CHUTE

REVISION: 1 04/23/92

PART NAME

PART NUMBER

VENDOR NAME

VENDOR NUMBER

■ LRU : DRAG CHUTE CONTROLLER ASSY

V070-765440

■ SRU : CONTROLLER, HYBRID DRIVER

MC477-0261-0002

PART DATA

■ EXTENDED DESCRIPTION OF PART UNDER ANALYSIS: HYBRID DRIVER CONTROLLER (HOC). TYPE I - SECOND STAGE DEPLOY FIRE 1 COMMAND DRIVER

■ REFERENCE DESIGNATORS: 50V76A214AR10

50V76A215AR10

■ QUANTITY OF LIKE ITEMS: 2

TWO. ONE PER ASSEMBLY NO. 1 & NO. 2

■ FUNCTION:

UPON RECEIPT OF 28VDC SIGNAL FROM FIRE 1 COMMAND DRIVER. THE HOC PERFORMS AS A DRIVER TO THE ASSOCIATED PIC. ARM COMMAND SIGNAL IS REQUIRED TO POWER UP THE SECOND STAGE HDC.

PAGE: 2 PRINT DATE: 04/23/92 FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL FAILURE MODE NUMBER: 05-60\$-2004-01 REVISION# 1 04/23/92 R SUBSYSTEM: EPD&C-DRAG CHUTE LRU : DRAG CHUTE CONTROLLER ASSY CRITICALITY OF THIS ITEM NAME: CONTROLLER, HYBRID DRIVER FAILURE MODE:1R3 FAILURE MODE: FAILS "ON", INADVERTENT OUTPUT MISSION PHASE: 0,1 LIFT-OFF 00 DE-ORBIT ■ VEHICLE/PAYLOAD/KIT EFFECTIVITY: 102 COLUMBIA : 103 DISCOVERY : 104 ATLANTIS : 105 ENDEAVOUR ■ CAUSE: PIECE PART FAILURE, CONTAMINATION, VIBRATION, MECHANICAL SHOCK. PROCESSING ANOMALY. THERMAL STRESS ■ CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO ■ REDUNDANCY SCREEN A) PASS B) FAIL C) PASS PASS/FAIL RATIONALE: ■ A) **■** 8} FAILS SCREEN "B" SINCE THERE ARE NO DIRECT MEASUREMENTS ON HOC OUTPUT TO DETECT THIS FAILURE. ■ C) - FAILURE EFFECTS -(A) SUBSYSTEM:

PREMATURELY COMPLETES THE PIC OUTPUT RETURN PATH.

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FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL FAILURE MODE NUMBER: 05-60s-2004-01

- (B) INTERFACING SUBSYSTEM(S): FIRST FAILURE - NO EFFECT
- (C) MISSION: FIRST FAILURE - NO EFFECT
- (0) CREW, VEHICLE, AND ELEMENT(S): FIRST FAILURE - NO EFFECT
- (E) FUNCTIONAL CRITICALITY EFFECTS:

 POSSIBLE LOSS OF CREW/VEHICLE IF DRAG CHUTE IS PREMATURELY DEPLOYED

 CAUSING DEGRADATION OF VEHICLE CONTROL. DURING ASCENT, PREMATURE

 DEPLOYMENT COULD RESULT IN DAMAGE TO ENGINE BELL RECIRCULATION LINES

 RESULTING IN POTENTIAL LOSS OF CREW/VEHICLE. DURING LANDING, PREMATURE

 DEPLOYMENT AT ALTITUDES OF 40-135 FEET COULD RESULT IN LOSS OF CREW/

 VEHICLE DUE TO INSUFFICIENT ENERGY TO REACH THE RUNWAY. REQUIRES TWO

 ADDITIONAL FAILURES (ARM HDC FAILS "ON" FOLLOWED BY SECOND STAGE FIRE 2

 HOC FAILS "ON" ONE SECOND LATER) BEFORE EFFECT IS MANIFESTED.

- DISPOSITION RATIONALE -

- (A) DESIGN:
 REFER TO APPENDIX B, ITEM NO. 1 HYBRID DRIVER CONTROLLER
- (8) TEST: REFER TO APPENDIX 8, ITEM NO. 1 - HYBRID ORIVER CONTROLLER

GROUND TURNAROUND TEST
VERIFY THAT HDC DOES NOT FAIL "ON" BY VERIFYING THAT PIC DOES NOT FIRE
WHEN SYSTEM IS PROPERLY ARMED AND POWER IS SUPPLIED TO THE F2 PORTION OF
THE CIRCUIT. TESTS ARE PERFORMED EVERY FLOW IF DRAG CHUTE IS INSTALLED.

- (C) INSPECTION: REFER TO APPENDIX 8, ITEM NO. 1 - HYBRID DRIVER CONTROLLER
- (D) FAILURE HISTORY, REFER TO APPENDIX B. ITEM NO. 1 - HYBRID DRIVER CONTROLLER
- (E) OPERATIONAL USE:

 IN THE EVENT OF PREMATURE DEPLOYMENT OF DRAG CHUTE, TIME PERMITTING,

 CREW WILL ARM AND JETTISON THE DRAG CHUTE. THE JETTISON WILL RELEASE
 THE DRAG CHUTE FROM THE ATTACH/JETTISON MECHANISM AND THEREBY PRECLUDE
 DEGRADATION OF VEHICLE CONTROL AND/OR STRUCTURAL DAMAGE TO THE ORBITER.

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FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL FAILURE MODE

NUMBER: 05-605-2004-01

- APPROVALS -

RELIABILITY ENGINEERING: T. AI

DESIGN ENGINEERING : T. POCKLINGTON

QUALITY ENGINEERING : W. R. HIGGINS

NASA RELIABILITY

NASA SUBSYSTEM MANAGER : NASA EPD&C RELIABILITY :

NASA QUALITY ASSURANCE :

NASA EPD&C SUBSYS MGR :

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